



S&W Race Cars and Components, Inc.

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CAUTION!!! - The most important requirement for a successful installation of this, or any, S&W chassis component is that you take your time and use good common sense. Check & recheck all measurements before cutting or welding. If you have any questions before or during the installation - STOP - and call our tech line at 610-948-7303 and we will gladly explain in more detail any step in the installation.

Please read complete instructions thoroughly before beginning! Installation Instructions for Inner Door Handle Kit #95-552

- 1) Assemble the handle to the door frame bracket, **as shown in the drawing**, with the hardware provide.
- 2) Place the assembled handle in the desired location, from inside the door mark the door for a slot (approx. 1-1/2" long) for the handle.
- 3) Remove the handle assembly and cut a slot in your door, where you marked the door in step 2.
- 4) Place the handle assembly in position and mark the door for the screw holes on the door bracket.
- 5) Drill the holes in the door for the bracket and secure the door handle assembly to the door with two 10-32 x 3/4" screws and 10-32 nylock nuts, using the 10-32 flat washers between the door and the nut.
- 6) Move the handle through it's travel checking the clearance, if the slot needs to be trimmed, remove the handle assembly and trim slot, then reinstall the door handle assembly & recheck the clearance.
- 7) Install the 3/16" rod end and the 10-32 hex nut to each end of the threaded inner door handle rod.
- 8) Secure the rod end of the door handle rod to the bottom hole in the handle with one 10-32 x 1" screw and nylock 10-32 nut as shown in the drawing. **Note: The door handle rod may have to be cut to length for some applications.**
- 9) Repeat steps 1-8 for other side handle.

Parts List For Part Number 95-552

QTY	PART#	DESCRIPTION
2	95-5521	Door Handle
2	95-5522	Inner Door Release Rod
2	95-5523	Door Frame Bracket
4	64-103	3/16" RHM STD Rod End
4	65-508	10-32 Hex Nut
8	65-513	10-32 x 3/4" Pan Head Screw
2	65-514	10-32 x 1" Pan Head Screw
2	65-509	10-32 Flat Washer
10	65-507	10-32 Nylock Nut

