



S&W Race Cars and Components, Inc.

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CAUTION!!! - *The most important requirement for a successful installation of this, or any, S&W chassis component is that you take your time and use good common sense. Check & recheck all measurements before cutting. If at any time before or during the installation you have any questions - STOP - and call our tech line at 610-948-7303 and we will gladly explain in more detail any step in the installation.*

Please read complete instructions thoroughly before beginning! Installation Instructions for Part #s 95-656 and 95-657, Windshield/Rear Window Mounting Kit.

- 1) Cut your lexan to shape and size for your car, leaving a 3/16" to 1/4" gap between the body of the car and the lexan, at all areas of the window opening.
- 2) Trim the rubber supplied in the kit, to fit in the window track. For most applications you will only need to put the rubber along the top and sides of the window, tapering the sides, so the window will fit tight against the body of the car just in front of the dash.

Caution: For some window openings you may have to shim the rubber, so the window will be at the proper height. This is not very common but can happen from time to time.

- 3) Using the weather-strip adhesive, glue the rubber to the window frame. Apply the adhesive to the rubber and the window track separately, leaving the adhesive dry until tacky and then install the rubber. Clamp the rubber in place until the adhesive dries completely.
- 4) Tape the window in place to keep it from moving. Make sure the spacing between the body and the window is correct and even around the window.
- 5) Lay out the spacing of the mounting holes to be drilled through the lexan, rubber, and the body of the car. The spacing is your preference, we usually make our spacing about 5" to 6". Care should be taken when drilling the holes through the window because the lexan will scratch very easily. Use a 7/32 drill bit for the mounting holes (using a smaller drill bit will allow the lexan to expand when exposed to the heat of the sun.)
- 6) Counter sink the mounting holes, to match the depth of the screw head of the screws provided.
- 7) At this time paint the outer edge of the window for a better appearance.
- 8) Remove the paper on the window, in the area were the screw holes are, and install the mounting screws, tightening them until the window lays flat on the rubber (over tightening the screws will cause the window to have waves in it, making it very difficult to see out).

Parts list for part #s 95-656 and 95-657

1	95-658	weather-stripping adhesive
1	95-656-01 or 95-657-01	15' (1/2" or 3/4") 3/8" thick rubber strip
50	65-507	10-32 nylock nut
50	65-522	10-32 x 1" flat head screw