



S&W Race Cars and Components, Inc.

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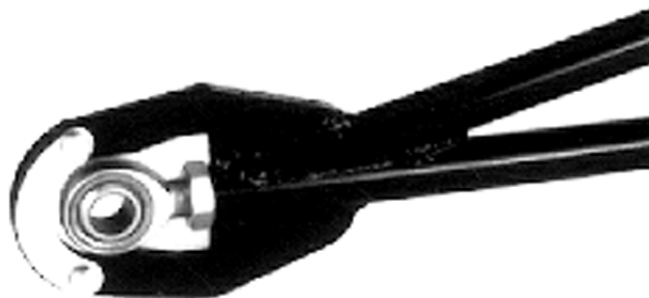
E-Z INFO FAX 610-792-1234

CAUTION!!! - The most important requirement for a successful installation of this, or any, S&W chassis component is that you take your time and use good common sense. Check & recheck all measurements before cutting or welding. If you have any questions before or during the installation - STOP - and call our tech line at 610-948-7303 and we will gladly explain in more detail any step in the installation.

Please read complete instructions thoroughly before beginning!

Installation Instructions for Ladder Bar Safety Brackets 40-212

- 1) Install the front safety bracket on each side of the lower and upper safety brackets securing it in place with two 5/16" bolts and nylock nuts.
- 2) Position the assembled brackets over the ladder bar **as shown in the photo.**
- 3) Tack weld the upper and lower bracket to the ladder bar.
- 4) Remove the front safety bracket and install the front rod end and jam nut.
- 5) Reinstall the front safety bracket and checking for clearance.
- 6) If all the clearances are okay remove the front safety bracket and rod end then finish welding the upper and lower safety brackets.
- 7) Reinstall the rod end with jam nut and the front safety brackets to complete the installation of the safety bracket kit.
- 8) Follow steps 1-7 for the second ladder bar.



Parts List for Part Number 40-212

QTY	Part#	Description
4	40-211	Front Safety Bracket
2	40-213U	Upper Safety Bracket
2	40-213L	Lower Safety Bracket
4	65-302	5/16" x 3/4" G5 Fine Bolt
4	65-142	5/16" Nylock Nut