



S&W Race Cars and Components, Inc.

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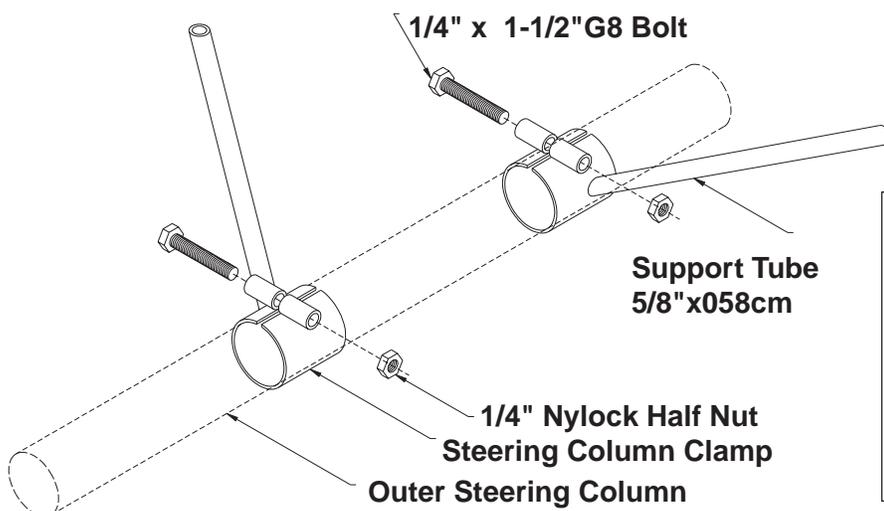
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CAUTION!!! - The most important requirement for a successful installation of this, or any, S&W chassis component is that you take your time and use good common sense. Check & recheck all measurements before cutting or welding. If at any time before or during the installation you have any questions - STOP - and call our tech line at 610-948-7303 and we will gladly explain in more detail any step in the installation.

Please read complete instructions thoroughly before beginning! Installation Instructions for 35-372M Steering Column Mount

This kit contains chrome-moly tubing which will require the TIG (heli-arc) welder for proper installation.

- 1) With your Steering Column kit installed (S&W Race Cars pt# 35-372) and the outer column located through the fire wall, locate and mount the steering column clamps on the outer column. **Note: the clamps should be located as far apart from each other as possible. In most applications you would mount one inside the drive area and one in the motor compartment.**
- 2) Cut the 5/8"x058cm tubing to the desired length for your application, to be used as supports for the steering column. The supports should run from a rigid point on your chassis (roll cage dash bar, windshield runner, frame rail, etc..) to each steering column clamp.
- 3) After locating where the support tubes will go, **tack weld** them in place.
- 4) Secure the clamps in place on the outer column with a 1/4" x 1-1/2" G8 fine bolt and nylock half nut.
- 5) After the column has been completely installed, remove the inner column from the outer column, and the black bushings from the outer column. Finish welding the support tubes to the chassis and the clamps.



Parts list

QTY.	Part#	Description
2	625x058cmx24	5/8"x058cm tube 24"
2	35-372M-01	Steering Column clamp
2	65-007	1/4"x 1-1/2" G8 fine bolt
2	65-141	1/4" Nylock half nut