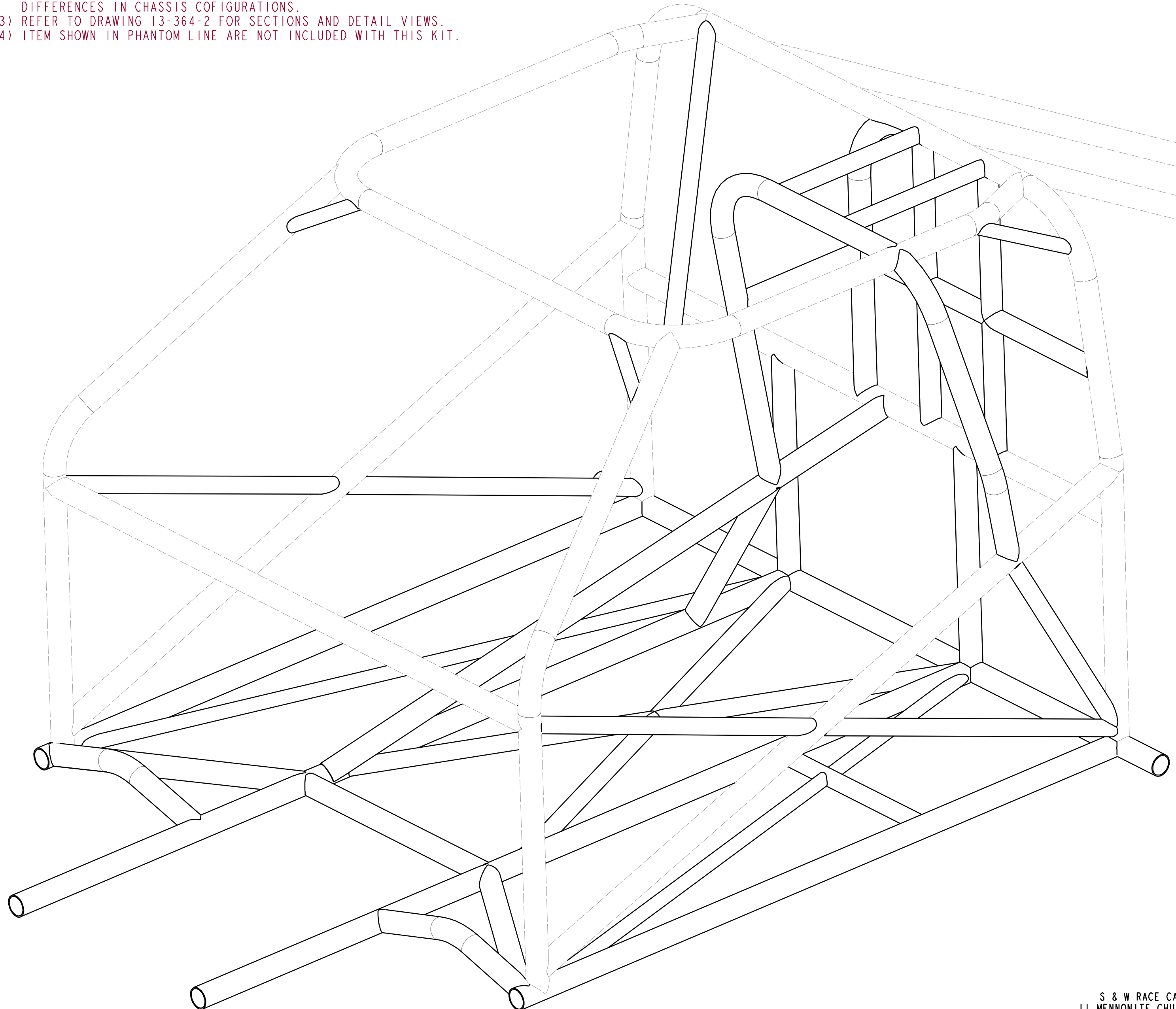


NOTE:

- 1) DUE TO THE VARIATION IN CHASSIS DESIGNS IT IS THE RESPONSIBILITY OF THE INSTALLER TO INSURE THAT THE CHASSIS MEETS SFI AND/OR SANCTIONING BODY RULES, REGULATIONS AND SPECIFICATIONS.
- 1) REFER TO THE CONSTRUCTION NOTES AND SFI SPECIFICATIONS FOR COMPONENT LOCATIONS.
- 2) TUBING HAS BEEN SUPPLIED LONGER THAN REQUIRED TO ALLOW FOR DIFFERENCES IN CHASSIS CONFIGURATIONS.
- 3) REFER TO DRAWING 13-364-2 FOR SECTIONS AND DETAIL VIEWS.
- 4) ITEM SHOWN IN PHANTOM LINE ARE NOT INCLUDED WITH THIS KIT.

THESE CHASSIS COMPONENTS ARE DESIGNED SPECIFICALLY FOR DRAG RACING. S & W RECOMMENDS CHECKING WITH THE APPROPRIATE SANCTIONING BODY FOR WELDING REQUIREMENTS AND SPECIFICATIONS.



BILL OF MATERIALS				
ITEM	QTY	DESCRIPTION	CONST NOTE	SFI 25.1E TUBE No
1	2	FRAME RAIL, INNER		2A
2	1	CROSSMEMBER, REAR	3	1
3	2	ROCKER TUBE		7A
4	2	OUT RIGGER	4	6A & 6B
5	1	CROSSMEMBER, SEAT SUPPORT		9
6	2	DIAGONAL, FRAME	5	8A & 8A
7	2	X-MEMBER, FRAME		4
8	2	UPRIGHT, ROLL CAGE SUPPORT	6	18
9	1	CROSSMEMBER, FRONT CENTER	4	6C
10	1	FRONT HOOP, FC CAGE	6	41B
11	1	REAR HOOP, FC CAGE	6	42A
12	1	HELMET TUBE, DR SIDE, FC CAGE	2, 6	40A
13	1	HELMET TUBE, INSIDE, FC CAGE	6	41A
14	2	HELMET TUBE, VERTICAL, FC CAGE	6	44 & 45
15	1	CROSSMEMBER, REAR, FC CAGE		47
16	2	HELMET TUBE, TOP, FC CAGE	6	49
17	2	X-MEMBER, ROLL CAGE SIDE BAR	1	16B & 17B
18	1	DIAGONAL, ROOF HOOP	8	37
19	4	GUSSET TUBE, ROLL CAGE	7	34
20	1	INNER/UPPER FRAME RAIL	11	38A
21	1	SUPPORT TUBE	11	38B
22	1	KIDNEY TUBE		40D

S & W RACE CARS  
 11 MENNONITE CHURCH RD  
 SPRING CITY, PA 19475  
 SWRACECARS.COM

REV	DATE	DRN	DESCRIPTION
A	22OCT02	JEB	ADD ITEM 20 & 21, REV BOM
0	08FEB00	JEB	INITIAL RELEASE
			SFI 25.1 CONVERSION KIT GENERAL ARRANGEMENT DRAWING
PART No: 13-364			Drw No: 13-364-1