

S and W RACE CARS

PART No: **13-364**

SFI 25-1E UPGRADE, DRIVERS HEAD LOCATED IN FRONT OF MAIN HOOP

INV No: _____

Cust No: _____

ITEM	QTY	TUBE			DESCRIPTION	NOTE	SFI TUBE No
		OD	WALL	LT			
1	1	1 5/8	0.083	66	CROSSMEMBER, REAR	3	1
2	2	1 5/8	0.083	72	FRAME RAIL, INNER		2A
3	2	1 5/8	0.083	66	ROCKER TUBE, DRIVER SIDE		7A & 7B
4	2	1 5/8	0.083	BENT	OUT RIGGER	4	6A & 6B
5	1	1 1/4	0.058	30	CROSSMEMBER, SEAT SUPPORT		9
6	2	1	0.058	66	DIAGONAL, FRAME	5	8A & 8B
7	2	1 1/4	0.065	48	X-MEMBER, FRAME		4
8	2	1 1/2	0.065	30	UPRIGHT, ROLL CAGE SUPPORT	6	18
9	1	1 5/8	0.083	36	CROSSMEMBER, FRONT CENTER	4	6C
10	1	1 5/8	0.083	BENT	FRONT HOOP, FC CAGE	2	41B
11	1	1 5/8	0.083	BENT	REAR HOOP, FC CAGE	2	41A, 46
12	1	1 5/8	0.083	BENT	HELMET TUBE, DR SIDE, FC CAGE	2	40A
13	2	1 5/8	0.083	16	HELMET TUBE, HORZ, FC CAGE	2	
14	2	1 1/2	0.065	30	HELMET TUBE, VERT, FC CAGE	2	44 & 45
15							
16	2	1	0.058	18	HELMET TUBE, TOP, FC CAGE	2	49
17	2	1 1/4	0.058	66	X-MEMBER, DOOR SIDE BAR	1	16B & 17B
18	1	1	0.058	48	DIAGONAL, ROOF HOOP	7	37
19	4	1	0.058	6	GUSSET TUBE, ROLL CAGE	6	34
20							
21							
22	1	1 1/4	0.058	30	KIDNEY TUBE		40D

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CONSTRUCTION NOTES

1. THE DOOR X-MEMBERS MUST RUN FROM FORWARD AND HIGH TO REARWARD AND LOW. X-MEMBERS MAY BE INSTALLED AS TWO PIECES THAT ARE COINCIDENT AT THE PRIMARY DOOR DIAGONALS.
2. ROLL CAGE MEMBERS MUST BE ARRANGED TO CONTAIN THE DRIVER'S HEAD INSIDE THE PROTECTED AREA.
3. THE REAR CROSSMEMBER MUST BE ONE CONTINUOUS PIECE.
4. THE FORWARD CROSSMEMBER MAY BE INSTALLED AS THREE PIECES. IF THESE PIECES ARE NOT COINCIDENT WHERE THEY INTERSECT THE INNER FRAME RAILS, THEY CAN NOT BE OFF SET MORE THAN 16". NO PART OF THE DRIVERS FEET MAY EXTEND PAST THE FRONT OF THE OUT RIGGER WHEN THE PEDALS ARE FULLY DEPRESSED.
5. THE FRAME DIAGONALS MAY RUN IN EITHER DIRECTION DIAGONALLY FRONT TO BACK. THE DRIVERS SIDE MAY BE TWO PIECES, THESE PIECES MAY RUN IN THE SAME DIRECTION FRONT TO BACK OR OPPOSITE DIRECTIONS.
6. THE ROOF HOOP MUST BE SUPPORTED BY CORNER GUSSETS. THESE GUSSETS MAY BE INTERIOR OR EXTERIOR LOCATED. GUSSETS MUST BE A MINIMUM OF FOUR INCHES (4") LONG WHEN INSTALLED.
7. THE ROOF HOOP DIAGONAL MAY RUN DIAGONALLY IN EITHER DIRECTION.
8. ALL TUBING SUPPLIED MEETS OR EXCEEDS THE REQUIREMENTS CALL OUT IN SFI SPECIFICATION 25.1E (JUNE 14, 2002).
9. REFER TO SFI SPECIFICATION 25.1E FOR MATERIAL SPECIFICATIONS, ACCEPTED CONSTRUCTION AND WELDING METHODS.