

S & W RACE CARS 9" FORD REAR HOUSING TORQUE ARM JIG



CONTENTS OF JIG SHIPPING BOX INCLUDE; JIG, ONE BOLT, INSTRUCTIONS & FOAM INCERTS.

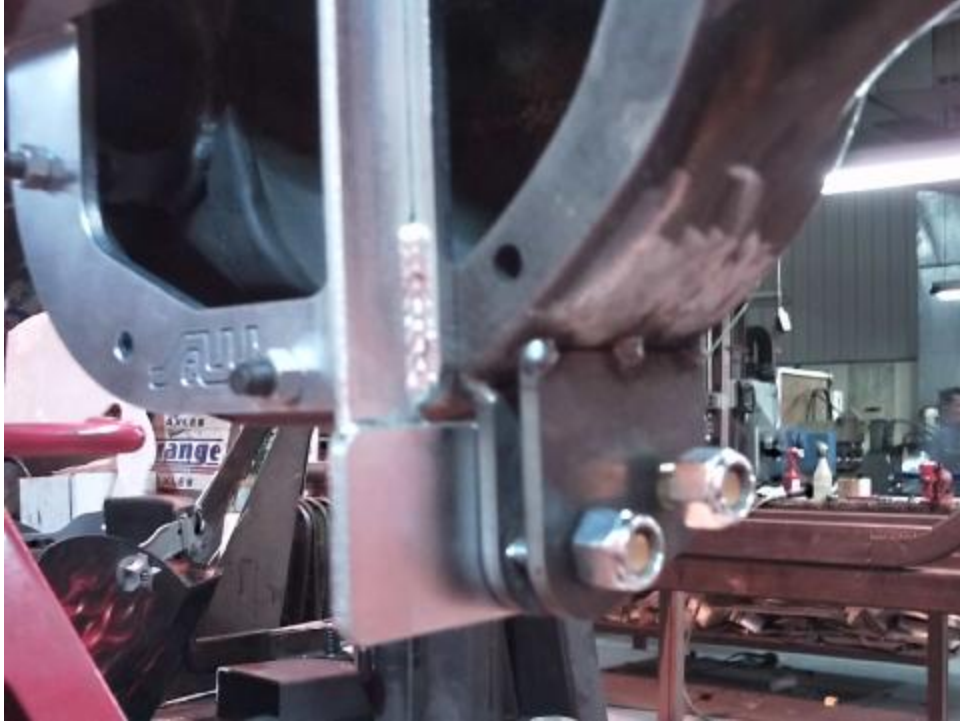


SECURE THE JIG TO THE REAR HOUSING USING A MINIMUM OF THREE BOLTS. THE LONGER OF THE TWO LUG WELDMENTS IS TYPICALLY USED ON THE TOP OF THE HOUSING. FIT THE UPPER & LOWER LUGS AND THE LINK BRACKET TO THE HOUSING BEFORE TACKING THEM IN PLACE.

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TRIM THE INNER & OUTER BRACKETS OF THE UPPER & LOWER LUGS SO THAT THEY FIT AGAINST THE HOUSING WHEN THEY ARE BOLTED TO THE JIG. THE LUGS SHOULD BOLT TO THE JIG SO THEY ARE FLAT AGAINST THE LOCATING PLATES WITH A MINIMUM GAP BETWEEN THE BRACKETS AND THE HOUSING.



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BOLT THE LINK TAB TO THE JIG USING THE BOLT PROVIDED. IT MAY BE NECESSARY TO TRIM & BEVEL THE TAB TO FIT AGAINST THE AXLE TUBE. THE TAB SHOULD BOLT TO THE JIG SO IT IS FLAT AGAINST THE LOCATING PLATE AND HAS A MINIMUM GAP BETWEEN THE TAB AND THE AXLE TUBE.

TACK WELD THE LUGS & TAB TO THE HOUSING. REMOVE THE JIG FROM THE HOUSING. BOLT THE TORQUE ARM BRACKET TO THE LUGS. ASSEMBLE THE LINK AND BOLT IT IN PLACE. CHECK THE FIT & ALIGNMENT AND MAKE ANY ADJUSTMENT NEEDED.

WELD THE LUGS & TAB TO THE REAR HOUSING.



Refer to the instruction provided with the torque arm to complete the installation.

Place the jig and bolt back in the shipping container. Screw the lid back on the box, put the return shipping label on and arrange for pick up with the shipping company.