

07-025-1

1. DETERMINE LOCATION OF BELLY PAN. LEAVE SPACE BETWEEN THE OIL PAN AND BELLY PAN TO ALLOW FOR THE ABSORBANT PAN AND AIR FLOW. HOLD PAN UNDER ENGINE AND CHECK FOR INTERFERANCE WITH OTHER COMPONENTS SUCH AS ALTERNATOR, FUEL PUMP, OIL PUMP, PULLEYS ... TRIM PAN AS REQUIRED.

2. WHEN YOU ARE SATISFIED WITH THE FIT PUT THE BELLY PAN IN POSSITION. HOLD THE BUTTON PLATES AGAINST THE PAN AND FRAME RAIL. TRIM PLATES AS REQUIRED. MARK BUTTON HOLES ON BELLY PAN.

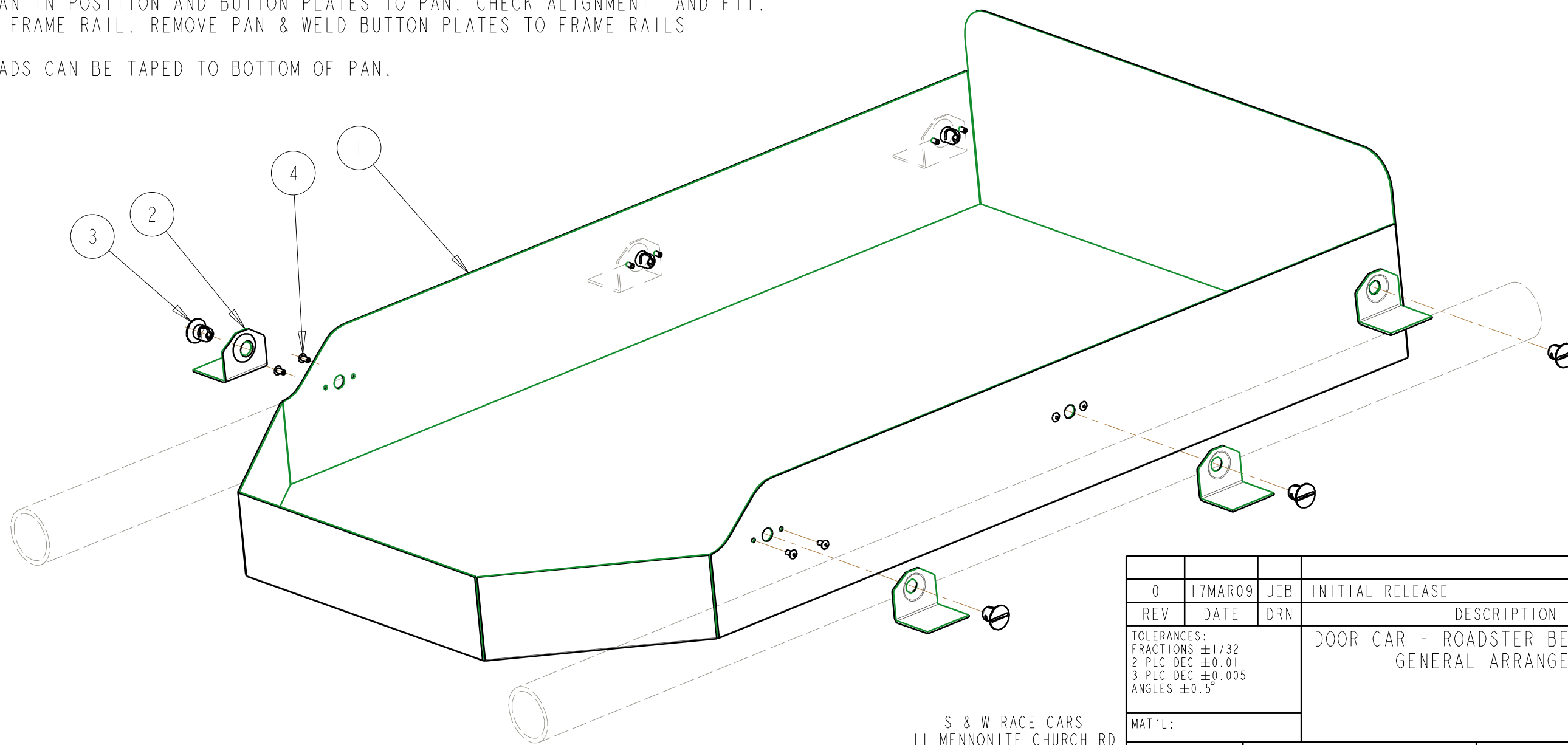
3. REMOVE BELLY PAN AND MARK LOCATION OF SRING RIVET HOLES. SPRING HOLES ARE 1" APART CENTERED ON BUTTON HOLE. DRILL 3/8" HOLES FOR BUTTONS AND 1/8" HOLES FOR RIVETS. DIMPLE BELLY PAN FOR BUTTONS. RIVET SPRING TO INSIDE OF PAN.

4. PUT BELLY PAN IN POSITION AND BUTTON PLATES TO PAN. CHECK ALIGNMENT AND FIT. TACK PLATES TO FRAME RAIL. REMOVE PAN & WELD BUTTON PLATES TO FRAME RAILS

5. ABSORBANT PADS CAN BE TAPED TO BOTTOM OF PAN.

BILL OF MATERIALS

ITEM	QTY	PART No.	DESCRIPTION
1	1	07-025-01	BELLY PAN
2	6	05-171-02	BELLY PAN BUTTON PLATE
3	6	65-900	DZUS BUTTON
4	12	65-801	POP RIVET
5	6	65-906	DZUS SPRING (NOT SHOWN)
6	2	05-171-03	ABSORBANT PAD (NOT SHOWN)



S & W RACE CARS
 11 MENNONITE CHURCH RD
 SPRING CITY, PA 19475

0	17MAR09	JEB	INITIAL RELEASE
REV	DATE	DRN	DESCRIPTION
TOLERANCES: FRACTIONS ±1/32 2 PLC DEC ±0.01 3 PLC DEC ±0.005 ANGLES ±0.5°			DOOR CAR - ROADSTER BELLY PAN KIT GENERAL ARRANGEMENT
MAT'L:			
PART No: 07-025			DRW No: 07-025 - 1